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Smart Aircraft Maintenance: A Web-Based Predictive Monitoring and Alert System Using Embedded Systems and IoT

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Abstract

Aircraft Health Monitoring Systems (AHMS) have transformed the aviation industry by monitoring important aircraft parts and providing quick real-time feedback. This, in turn, gives real-time insight into aircraft performance, minimizing downtime and enhancing safety through predictive maintenance. This paper introduces a web-based Aircraft Health Monitoring and Alert System (AHMAS), which integrates embedded systems, edge computing, and network communication protocols to monitor aircraft health parameters, detect potential failures, and provide instant alerts to maintenance teams.

The proposed system uses a wide variety of sensors to track temperature, pressure, vibration, fuel levels, and structural integrity, ensuring that aircraft components operate within a safe limit. Data collected from these sensors is transmitted using efficient network protocols such as MQTT, HTTP REST, and WebSockets, thus providing seamless communication between the aircraft and ground control. An edge computing layer enables real-time data processing, reducing latency and bandwidth consumption while improving predictive maintenance capabilities.

This paper also explores potential security challenges, including cyber threats and data integrity risks. It also discusses future advancements such as digital twin technology, 5G connectivity, and AI-driven anomaly detection. Implementing a cloud-based web service ensures easy access to aircraft health metrics, empowering maintenance teams to take immediate action when needed. The paper's flowcharts, tables, and diagrams illustrate how this system can revolutionize aircraft maintenance and improve operational efficiency.

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1. Introduction

Aircraft maintenance is an important part of aviation safety, directly impacting the reliability and efficiency of airline operations. As air travel continues to expand, airlines face mounting pressure to keep their fleets in top condition while ensuring passenger safety and minimizing unexpected disruptions. Traditionally, maintenance has been scheduled at fixed intervals, with inspections and servicing carried out whether or not an issue is present. While this method helps meet regulatory requirements, it often fails to detect problems as they develop. This means that underlying issues may go unnoticed until they escalate into significant failures, leading to costly repairs, unplanned downtime, and, worst cases, safety risks.

Aircraft Health Monitoring (AHM) leverages condition monitoring, operational data, and event records to assess and predict asset degradation [1, 2].

The aviation industry is embracing a more intelligent and proactive approach known as predictive maintenance to overcome maintenance related challenges. In the aircraft industry, predictive maintenance has become an essential tool for optimizing

maintenance schedules, reducing aircraft downtime, and identifying unexpected faults [3]. Airlines can continuously monitor aircraft health in real time by integrating embedded systems, IoT, and advanced data analytics. This approach allows maintenance crews to spot early warning signs of potential failures and take preventive action before minor issues become major problems. Not only does this reduce the risk of in-flight malfunctions, but it also helps airlines optimize their maintenance schedules, reducing costs and improving overall operational efficiency. In the following sections we will discuss the proposed architecture and deep dive into what each layer will comprise

2. Proposed AHMAS System Architecture

A. System Overview

The AHMAS framework is structured into four key layers, each playing a crucial role in ensuring real-time aircraft monitoring:

- Embedded Sensor Layer Collects real-time data on engine performance, fuel levels, structural integrity, and network conditions.
- Communication Layer Ensures secure and efficient

- data transmission using optimized network protocols.
- Edge Processing Layer Processes and analyzes data locally to detect anomalies before sending information to the cloud.
- Cloud-Based Web Service Provides a user-friendly dashboard for aircraft health monitoring, alerting maintenance teams to critical issues.

By combining embedded technology, smart data processing, and real-time communication, AHMAS enables a more proactive and responsive approach to aircraft maintenance, ensuring that maintenance teams are alerted before problems become critical.

B. Embedded Sensor Layer

Modern aircraft rely on a complex network of sensors to ensure every component operates within safe parameters. These sensors continuously monitor critical metrics such as temperature, pressure, vibration, and structural integrity, providing real-time data to detect irregularities before they lead to system failures. Table 1: Highlights key sensors used in aircraft health monitoring and their specific applications.

Table 1: Sensor types and their applications in AHMAS system

Sensor Type	Measurement	Application	
Temperature	Engine and Avionics Temperature	Prevents overheating and fires	
Vibration	Rotational Imbalance	Detects engine wear and tear [6]	
Fuel Level	Fuel Volume	Makes sure fuel volumes are sufficient for trips and no emergencies related to that	
Pressure	Hydraulic Pressure	Detects potential leaks and break failures	
Strain Gauge	Structural Stress	Identifies material stress and potential cracks	
Network Monitoring	Packet Loss and Latency	Detects in-flight avionics network failures	

C. Edge processing layer

The Edge Processing Layer is responsible for real-time data processing at the aircraft level. Instead of transmitting all raw sensor data to the cloud, edge computing devices analyze and filter data locally before sending only critical insights to maintenance teams.

Key functions of edge processing include

- Anomaly Detection AI algorithms analyze trends in sensor readings to detect irregular patterns.
- Real-Time Decision Making Immediate response to critical failures before cloud-based analysis.
- Data Reduction Filtering out redundant or normal data to reduce bandwidth usage.

Several machine learning models are deployed on embedded edge devices

- Support Vector Machines (SVMs) Classifies sensor data into normal vs. faulty conditions.
- K-Means Clustering Groups sensor readings to detect unusual deviations.
- Long Short-Term Memory (LSTM) Networks Tracks time-series sensor data for predictive maintenance.

D. Communication Network layer

To ensure uninterrupted communication between onboard sensors and ground control, AHMAS employs multiple communication protocols optimized for aviation environments. Table 2 compares the three primary protocols used in AHMAS.

Table 2: Summary Of Protocols Used In Communication Layer

Protocol	Latency	Bandwidth Efficiency	Security
MQQT	Low (50-100ms)	High (Lightweight, minimal overhead)	Medium (TLS encryption, optional authentication)
HIIP	response cycle)	Medium (Higher overhead due to headers and payload size)	High (1LS/SSL encryption)
WebSockets	Very Low (<50ms, keeps a persistent	High (Efficient, minimal handshake overhead	Medium (TLS encryption, WebSocket
	connection)	after initial connection)	Secure - WSS)

Depending on the use case protocols will be chosen for the AHMAS system based on the table above

- MQTT: Best for real-time telemetry streaming from aircraft sensors, such as temperature, vibration, and pressure data ^[7]. Ideal for low-bandwidth environments like satellite communication.
- HTTP REST: Used for structured, on-demand data
- retrieval, including maintenance logs, historical flight health records, and system diagnostics. Not suitable for real-time updates due to request-response nature.
- WebSockets: Ideal for real-time alerts and instant status updates and this in-turn ensures continuous bidirectional communication between aircraft systems and ground control, allowing immediate fault notifications on a web-

based dashboard.

E. Cloud Based Laver

The cloud-based layer is the heart of the Aircraft Health Monitoring and Alert System (AHMAS), acting as the central hub where all aircraft health data is processed, stored, and analyzed. It enables maintenance teams to track aircraft conditions remotely, predict potential failures, and respond to real-time alerts. Without a reliable cloud infrastructure, monitoring an aircraft's health from the ground would be slow, inefficient, and reactive rather than proactive.

This layer ensures that sensor data from multiple aircraft is seamlessly collected, processed, and visualized, allowing maintenance teams to stay ahead of potential mechanical issues, reduce downtime, and optimize flight safety. Let us explore how the cloud layer functions, its key components, and why it is essential to modern aircraft maintenance.

1) Why Cloud?

Aircraft generate vast data every second, with sensors monitoring engine performance, fuel pressure, vibration levels, and structural integrity. If all this information were stored and processed onboard, it would overwhelm the aircraft's system and limit the ability of ground crews to respond quickly. Instead, the cloud-based system allows this data to be efficiently transmitted, stored, and accessed from anywhere worldwide, ensuring that maintenance teams can make informed, real-time decisions.

By integrating cloud technology, airlines can

- Detect potential mechanical issues early, preventing failures before they happen.
- Provide remote access to real-time aircraft data, reducing the need for unnecessary manual inspections.
- Trigger alerts instantly when a fault is detected, ensuring quick response times.
- Analyze long-term performance trends, helping airlines optimize maintenance schedules and reduce costs.

The cloud-based system is like a guardian in the sky, constantly monitoring an aircraft's vital signs and flagging any issue before it becomes a serious problem.

2) Core Components

The core components of the cloud layer include dat processing and storage, a real-time cloud dashboard and automatic alerts and notifications.

Thousands of data points are sent from aircraft sensors to the cloud every second. This data needs to be filtered, organized, and stored efficiently to be helpful. The cloud system consists of:

- Time-Series Database Stores continuous sensor readings for real-time and historical analysis (e.g., engine temperature over time).
- Relational Database Keeps structured data like maintenance records, flight history, and diagnostic reports for easy retrieval.
- Data Lake Holds large amounts of raw sensor data for AI-driven fault detection and predictive analytics.

Since aircraft generate vast volumes of data, smart filtering can remove unnecessary noise and keeps only relevant information. This reduces bandwidth usage and speeds up data processing

3) Real-time dashboard

The cloud dashboard is the interface where all aircraft health data is displayed in a clear, visual format. This dashboard is accessible to airline operators, engineers, and maintenance teams from anywhere in the world.

Key features include

- **Live status updates** Shows real-time aircraft health metrics (e.g., fuel pressure, engine temperature).
- Predictive maintenance insights AI algorithms detect patterns and warn about potential failures before they occur.
- Customizable Alerts Allows maintenance teams to set thresholds for automated alerts (e.g., notify engineers if hydraulic pressure drops below a safe level).
- **Fleet-wide monitoring** Enables airlines to track the health of multiple aircraft simultaneously, ensuring that the entire fleet is operating safely.

The dashboard acts as the command center for aircraft maintenance, ensuring that every important detail is monitored and issues are addressed before they escalate.

4) Alerts and Notifications

One of the most significant advantages of using a cloud-based system is its ability to trigger alerts automatically. Instead of relying on manual inspections, the system instantly notifies maintenance teams when a problem is detected.

- Real-Time Alerts An alert is sent immediately if a sensor detects a temperature spike, engine vibration anomaly, or hydraulic pressure drop.
- Multi-Channel Notifications Alerts are sent via SMS, email, or directly to the cloud dashboard, ensuring they reach the right people quickly.
- Automated Maintenance Scheduling If a non-critical issue is detected, the system can schedule maintenance proactively, reducing last-minute disruptions.

With this system in place, maintenance teams no longer have to wait for problems to become critical—they are notified in real-time and can take preventive action immediately.

5) Security

The cloud-based system must be highly secure and reliable since aircraft health monitoring involves sensitive flight data. The following security measures are in place to protect data integrity:

Secure data transmission

TLS Encryption – All data sent between the aircraft and the cloud is encrypted, preventing cyber threats.

Authentication Mechanisms – Only authorized aircraft can transmit data to prevent malicious access.

■ Role-Based Access Control (RBAC)

Only authorized personnel (pilots, engineers, maintenance teams) can access, modify, or retrieve aircraft data, ensuring data integrity and confidentiality.

Blockchain Based Logging

Tamper-proof records – Maintenance logs are stored on an immutable blockchain, ensuring a transparent, verifiable

history of every repair, replacement, and inspection [5].

Backup

Cloud Redundancy – Data is stored across multiple backup locations, ensuring no information is lost, even in a system failure.

3. Ahmas System Workflow

The system follows a structured approach to collect, process, and visualize aircraft health data. The flowchart in Figure 1 represents the AHMAS operational workflow, detailing how data moves through the system

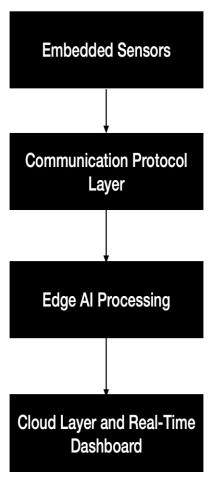


Fig 1: AHMAS System Workflow

The following section expands on figure 1 and explains the operation of this proposed system in more detail

1) Embedded sensors capture aircraft data

- The process starts with various sensors embedded in the aircraft structure.
- These sensors measure critical parameters such as temperature, vibration, pressure, fuel levels, and network performance.
- The collected raw data is forwarded to the Communication Protocol Layer.

2) Communication protocol layer for secure data transmission

- The system employs MQTT for lightweight data streaming, HTTP REST for structured data retrieval, and WebSockets for real-time updates.
- These protocols encrypt and securely transmit sensor

- data over available networks (satellite, Wi-Fi, or 5G).
- The data packets are structured to minimize bandwidth consumption while ensuring accuracy and reliability.

3) Edge AI processing for localized fault detection

- Instead of relying entirely on cloud computing, the edge AI module processes sensor data locally to detect anomalies in real time.
- Machine Learning Models analyze trends in vibration, pressure, or temperature to predict failures before they occur.
- If a fault is detected, an instant alert is generated and transmitted to ground control.

4) Cloud-Based Dashboard for Visualization and Alerts

- Processed data is transmitted to a cloud-based dashboard, where maintenance teams can monitor aircraft status in real time.
- The system provides the following:
- Live graphs and gauges visualizing aircraft conditions.
- Fault prediction insights generated by AI models.
- Automated alerts notifying engineers of critical failures.
- Maintenance teams receive real-time notifications via email, SMS, or web alerts.

Future of Ahmas

As aviation technology advances, AHMAS must keep evolving to meet the ever-growing demands for safety, efficiency, and automation in aircraft maintenance. Several groundbreaking innovations will shape the future of aircraft health monitoring

- Integration of Digital Twin Technology By creating real-time virtual aircraft replicas, maintenance teams can simulate potential failures and fine-tune servicing strategies before issues arise. This approach enhances predictive maintenance and ensures that necessary repairs are carried out before they impact flight safety.
- Deployment of 5G Connectivity—Faster, more reliable data transmission will transform how aircraft health data is relayed. With high-speed, low-latency networks, AHMAS can stream sensor data instantly, enabling ground teams to respond in real-time to critical situations.
- AI-Driven Self-Healing Systems Advanced machine learning models will allow aircraft systems to autonomously detect and correct anomalies, minimizing human intervention and enhancing overall reliability. This will help prevent minor issues from escalating into costly failures.
- Smarter Cloud-Based Analytics—As AI and cloud computing become more sophisticated, AHMAS will leverage deeper predictive insights to anticipate part failures, optimize maintenance schedules, and improve fleet-wide efficiency. This will ultimately lead to lower operational costs and longer aircraft lifespans.

By embracing these future technologies, AHMAS will continue evolving from a monitoring system into an intelligent, self-optimizing maintenance framework, keeping aircraft safer, reducing operational disruptions, and making aviation more efficient and cost-effective.

6. Conclusion

The web-based Aircraft Health Monitoring and Alert System (AHMAS) introduced in this paper marks a significant step forward in modernizing aircraft maintenance. By combining real-time sensor data, AI-driven fault detection, secure communication protocols, and cloud-based analytics, AHMAS ensures a more innovative, more proactive approach to aviation maintenance.

Gone are the days when aircraft maintenance was solely reactive, waiting for an issue to arise before addressing it. The importance of predicting failures in aviation cannot be overstated. Studies indicate that an unexpected critical system failure can have severe financial implications for airlines. A single flight delay caused by a last-minute maintenance issue can cost an airline around \$4,000, while a flight cancellation due to unforeseen technical failures may result in financial losses of up to \$15,000 ^[4]. These figures highlight the pressing need for proactive health monitoring systems like AHMAS, which can identify and mitigate risks before they escalate, preventing costly disruptions and ensuring smoother operations.

AHMAS transforms the process into a predictive model, where early warning systems detect potential failures before they cause disruptions. This shift reduces downtime, enhanced flight safety, and greater efficiency for airlines worldwide.

By integrating edge computing for real-time processing, cloud-based dashboards for easy accessibility, and automated alert systems for swift responses, AHMAS empowers maintenance teams with timely and actionable insights. Using secure, optimized communication protocols ensures that aircraft health data is transmitted seamlessly, allowing quick decision-making and efficient resolution of issues.

Looking ahead, AHMAS will continue to evolve, incorporating cutting-edge technologies like AI automation, digital twins, and 5G connectivity. These advancements will enhance operational reliability, improve decision-making, and save airline costs. As the aviation industry strives for more excellent safety and efficiency, AHMAS will remain a key player in shaping the future of aircraft maintenance.

By leveraging advanced technology and intelligent insights, AHMAS is paving the way for a new era in aviation maintenance—one in which aircraft health is not just monitored but actively optimized for peak performance and safety.

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